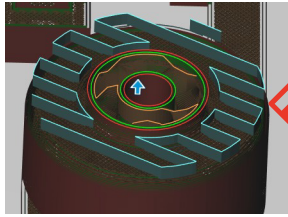


 Chassis Lid.stl	No support
 Chassis.stl	Lite Support (See Pics)
 Drum Clip.stl	Lite Support (See Pics)
 Drum.stl	Lite Support (See Pics)
 Hockey Soccer Ba	Bed raft
 Hockey Stick X2.s	X2 . Lite support (See Pics)
 Horizontal Clip.st	Lite support (See Pics)
 Horizontal Plate.s	No support
 Magnet Armor X	X2. No support
 Magnet Hub X2.s	X2. No support
 Magnet Wheel X2	X2. No support
 Motor Block only	X2. For older versions only
 Pop Arm X2.stl	X2. No support
 Pop Mount.stl	X2. No support. Suggest bed raft (see pic)
 Push Wheel.stl	X2. No support. Alt-magnet wheel
 Vert-Drum Space	No support
 Vertical Clip.stl	Lite support (See Pic)
 Weapon Blade.stl	Lite support (See Pic)
 Weapon Pulley.st	100% Infill. No support. Bed raft (See Pic)

Lite supports Bambu Slicer P1



Example lite support in blue

Support

Enable support



Type

normal(auto)

Style

Snug

Threshold angle

30°

On build plate only



Remove small overhangs



Raft

Raft layers

0 layers

Filament for Supports

Support/raft base

Default

Support/raft interface

Default

Advanced

Initial layer density

90 %

Initial layer expansion

-1 mm

Lite supports Bambu Slicer P2

Support wall loops

 -1 

Top Z distance

0.2 mm

Bottom Z distance

0.2 mm

Base pattern

▽ Default

Base pattern spacing

 4 mm

Pattern angle

0 °

Top interface layers

 ▾ 0 layers

Bottom interface layers

 ▾ Same as layers

Interface pattern

  Concentric

Top interface spacing

0.5 mm

Normal Support expansion

0 mm

Support/object xy distance

0.35 mm

Z overrides X/Y

☐

Support/object first layer gap

0.2 mm

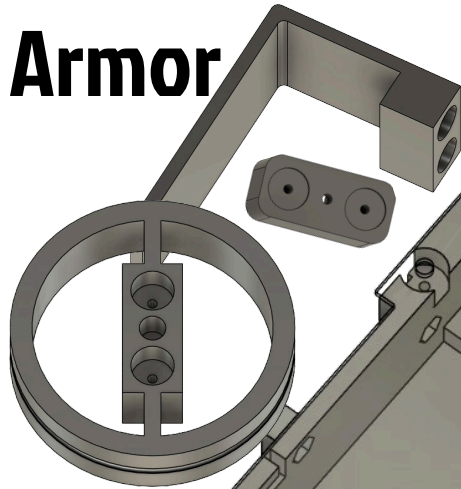
Don't support bridges

☐

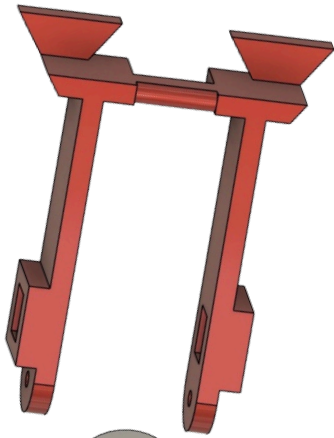
3D Printed Parts



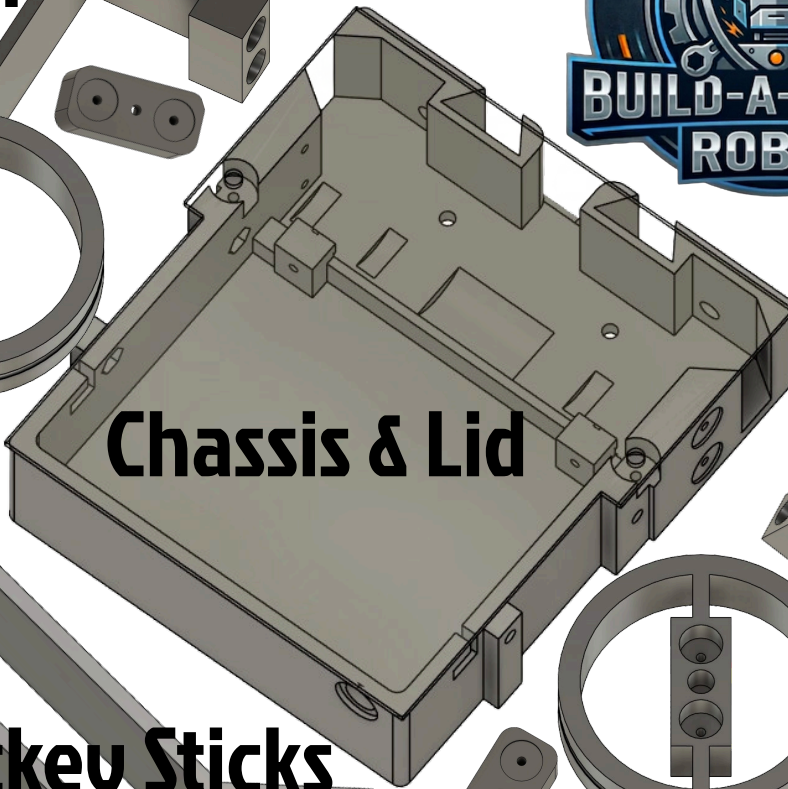
Armor



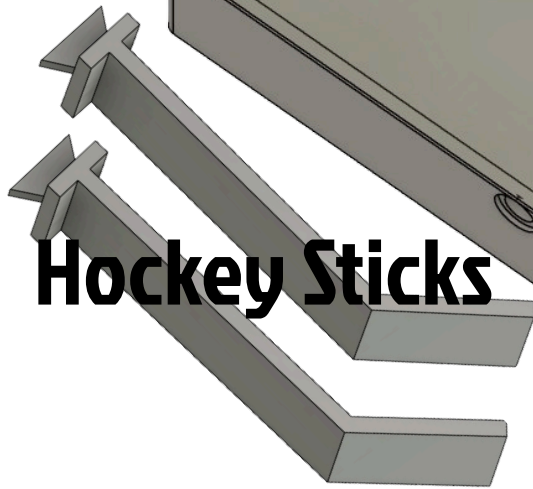
**Vertical
Mount &
Blade**



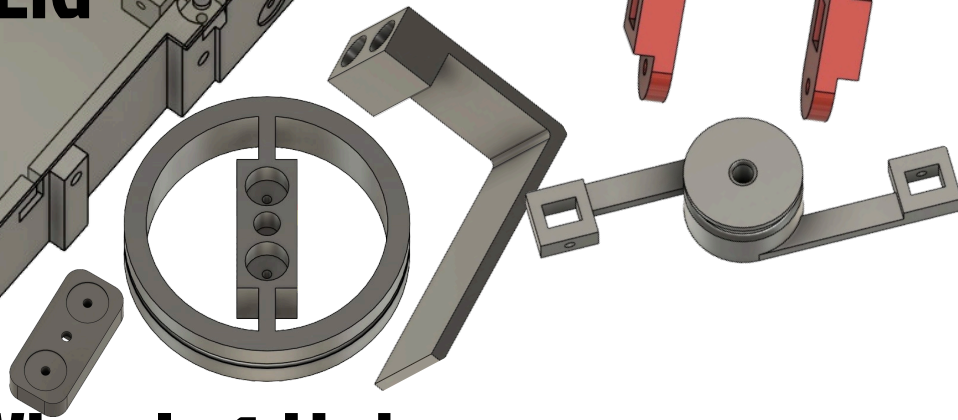
Chassis & Lid



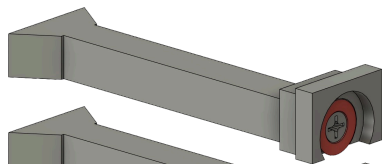
Hockey Sticks



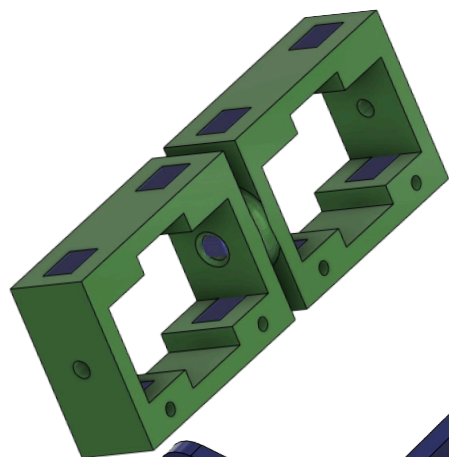
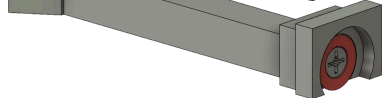
Wheels & Hubs



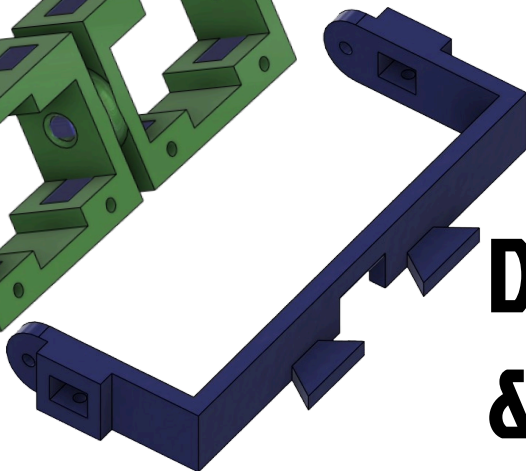
Balloon



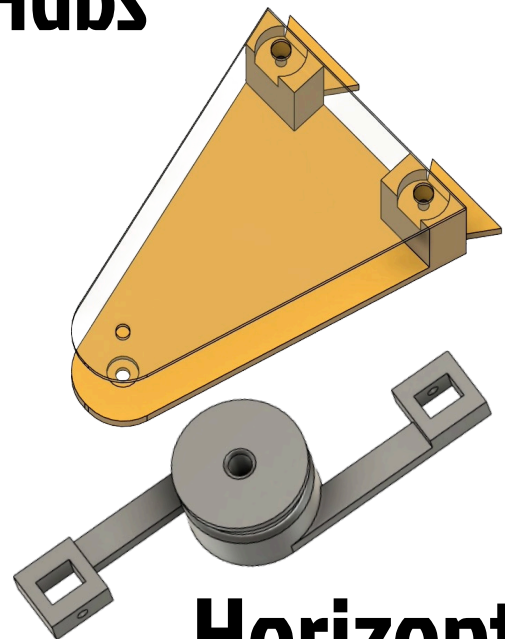
Pop



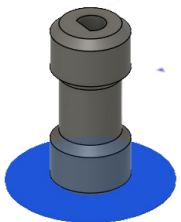
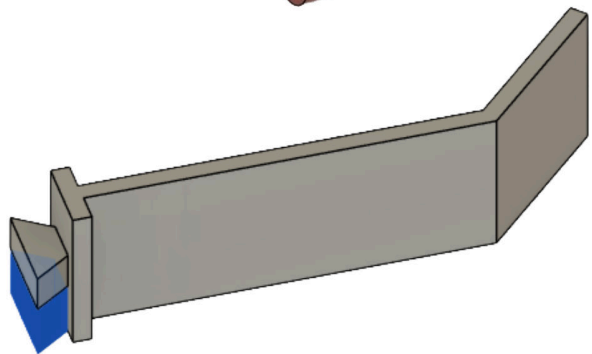
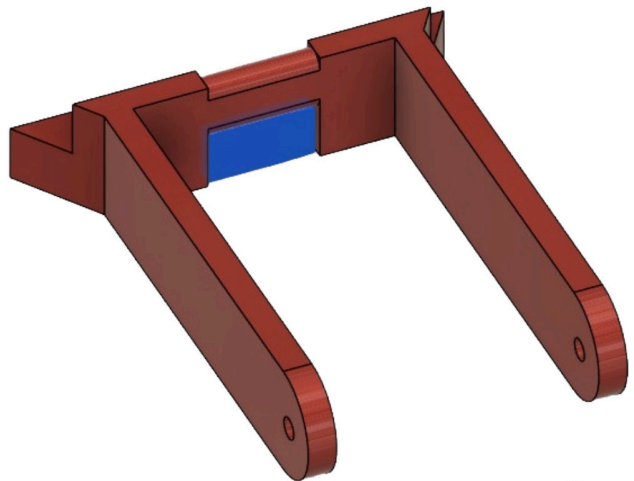
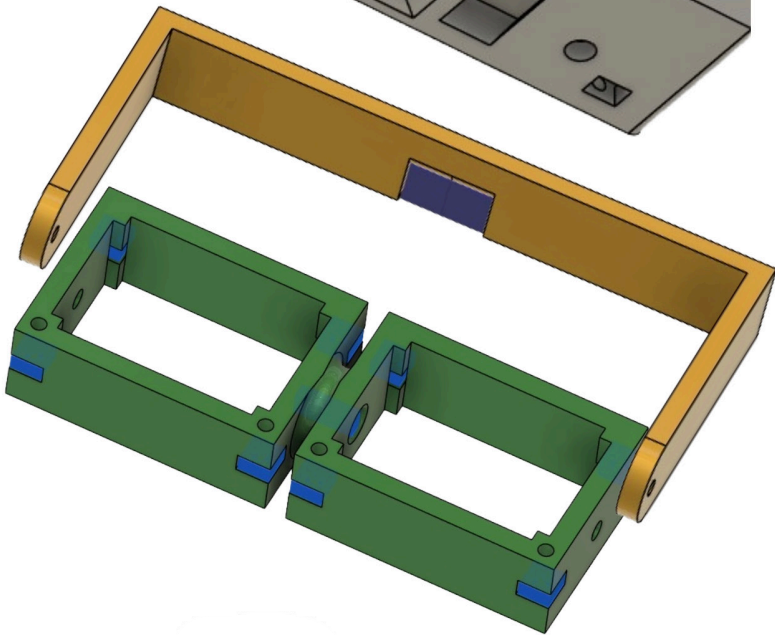
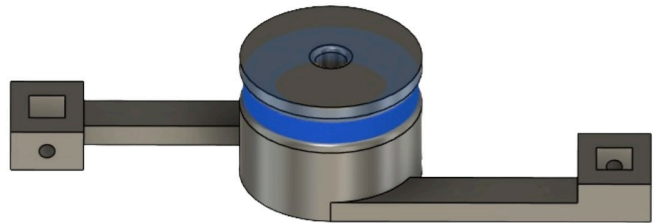
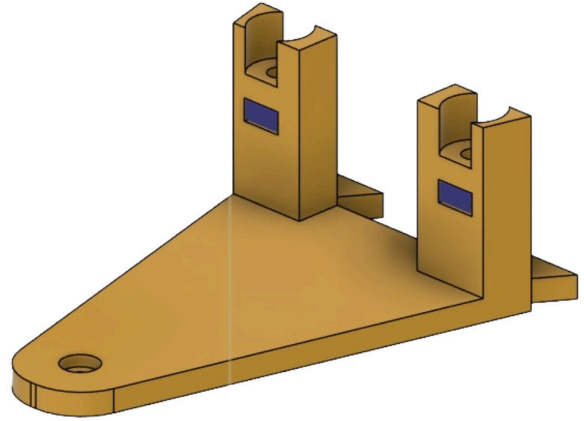
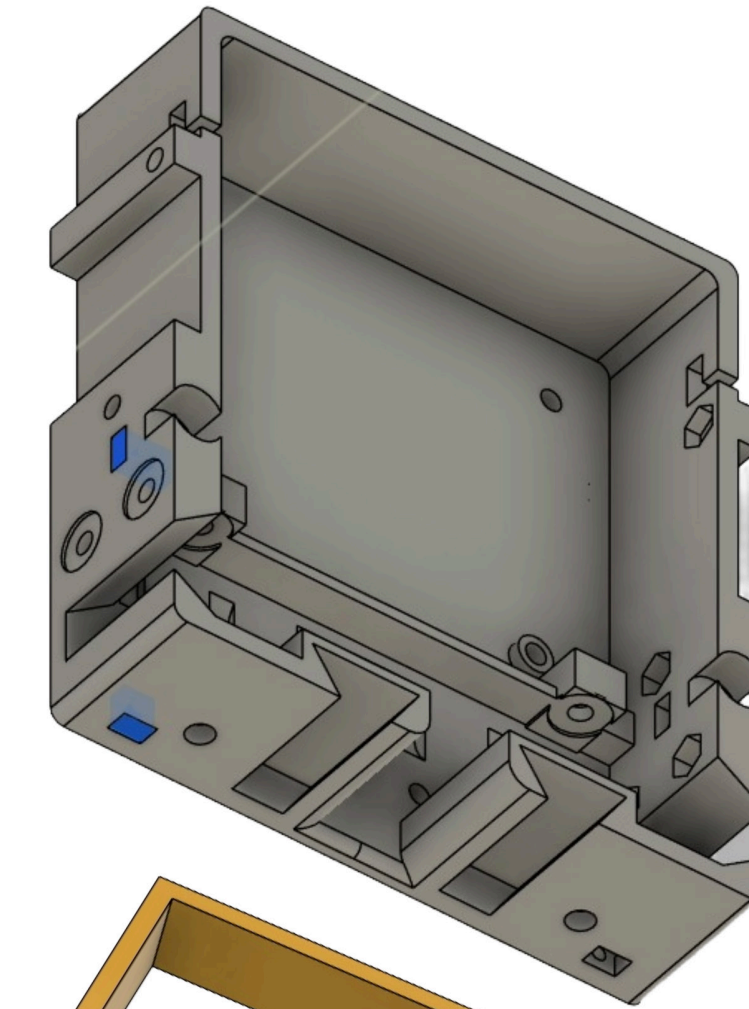
**Drum
& Clip**



**Horizontal
Mount, Top
Plate & Blade**



3D printed part supports shown in Blue



**Weapon Pulley
(Print with raft)**